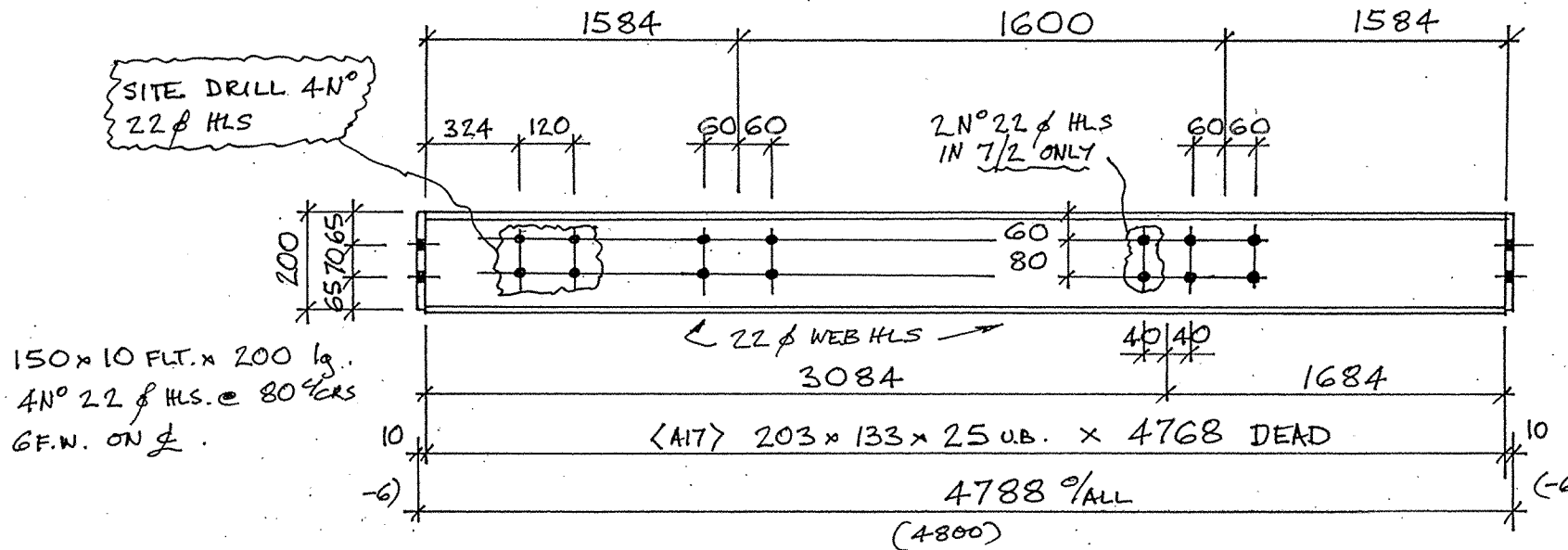


ALL SHS, RHS & CHS SECTIONS ARE GRADE
S355JR UNLESS NOTED OTHERWISE.

ANY/ALL SITE WELDING TO L.COOPER STEEL STRUCTURE
MUST BE DONE USING LOW HYDROGEN WELDING RODS
(SUITABLY DRIED IN AN OVEN) OR SIMILAR



DETAIL A.O.E.

THIS SITEWORK IS TO ONE
N° 27/1 IN ZONE 7

ONE N° 27/1 N° REQ'D. THUS.

MKD 27/1

ZONES

1/7

ONE N° 27/2 THUS NOTED

MKD 27/2

LEONARD COOPER LIMITED

STRUCTURAL ENGINEERS

REGISTERED OFFICE
BALM ROAD, HUNSLET
LEEDS LS10 2JR
TEL: 0113 2705441
FAX: 0113 2760659
REGISTERED No.
167872 LONDON
sales@leonardcooperltd.co.uk
www.leonardcooperltd.co.uk

REVISION A.

REVISION B.

REVISION C.

REVISION D

REVISION E.

ZONE

SHOP BOLTS
FINISH

4.6
8.8

NO
OFF

TYPE

DIAL

TH

IN

PER

NO

PER

NO

PER

NO

PER

NO

PER

NO

PER

NO

PER

NO

PER

NO

PER

FABRICATION TOLERANCES
TO BS5950 PART 2 (U.N.O.)
(SHOWN ON L.C. PROCEDURE
MT5-23)

SHOP NOTES: (U.N.O.)

ALL WELDS 6mm CONT. FILLET WELDS
ALL STEEL TO BSEN 10025 GRADE S275JR

PAINT SHOT BLAST TO SA 2.5. 1 COAT
H.B.Z. P. PRIMER TO 80 MIC. D.F.T

IDENTIFICATION MARKS MUST BE PLACED ON
1) TOP RIGHT HAND END OF BEAMS/MEMBERS OR
2) COLUMN WHERE INDICATED THUS: MARK

CONTRACT: QUARMBY CONSTRUCTION
WAKEFIELD WATERFRONT. BLDG 20

TITLE BEAMS.

RELEASED FOR
FABRICATION/ERECTION

SIGNED:
DATE:

SCALE:

DRAWN BY:

CHK'D BY:

DRG No: 07/18/SW27

